

Inspection Report for Field Welds

Report No.: _____

Week No.: _____

Client: _____

Subcontractor: _____

Project No.: _____

Subcontract P.O. No.: _____

Project Name: _____

Reference Document: _____

Isometric drawing/ Numbers inspected	1	2		3	4	5	6	7	8	Special requirement for alloy, heavy wall				
		2.1	2.2							A	B	C	D	

<p>Column code</p> <p>1. Material identification</p> <p>2. Fit-up (min 10%)</p> <p>2.1 Root opening</p> <p>2.2 Other fit-up inspection</p> <p>3. Assignment of qualified welders and use of qualified PQR's</p> <p>4. Spot check on root run</p> <p>5. Adequare grinding on weld to remove slag and to obtain proper curvature</p> <p>6. Removal of tack weld</p> <p>7. Protection against adverse weather conditions</p> <p>8. Use of adequately controlled welding materials and return of used materials</p>	<p>A. Purging of argon for stainless steel and 2 ¼ % chrome and over</p> <p>B. Preheating of tack welds</p> <p>C. Maintenance of preheating temperature during welding</p> <p>D. Adequate performance of heat treatment (charts, Brinell hardness numbers)</p> <p>Note: In each space write 'A' for Accept or 'R' for Reject.</p> <hr/> <p>Representing: Name: Signature: Date:</p>
--	---