

# Inspection Record for Site Welding

Record No.: \_\_\_\_\_

Client: _____	Subcontractor: _____
Project No.: _____	Subcontract P.O. No.: _____
Project Name: _____	Item welded.: _____
	Welding process: _____

Reference Document: \_\_\_\_\_

Items to inspect	Subcontractor	Company		Remarks
	inspected initials/date	Hold Point	inspected* initials/date	
1.0 Qualified weld procedure available (e.g. PQR)		h		
2.0 Qualification of welders				
3.0 Welding preparation visual inspection (fit-up)				
4.0 Type of filler wire/electrode (make, AWS no.)				
5.0 Electrode quiver on site				
6.0 Preheat: temp _____ °C				
7.0 Interpass inspection (temperature, removal of slag)				
8.0 Post weld heat treatment: temp. _____ °C				
9.0 NDT; radiography/dyepen/other ..... *				Report No.
10.0 Repair				Report No.
11.0 Final visual inspection		h		

H - Company's presence is mandatory for all activities in section.  
h - Company's presence is mandatory.

Attachments, No. of pages: \_\_\_\_\_

Accepted for Subcontractor	Accepted for Company	Accepted for Client
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Name: _____	Name: _____	Name: _____
Signature: _____	Signature: _____	Signature: _____
Date: _____	Date: _____	Date: _____

\*Company only initials for holdpoint