



GENERAL NOTES

1. SEE VESSEL DRAWING FOR ANY EXCEPTION TO THIS STANDARD.
2. INSIDE FIREPROOFING NOT REQUIRED FOR SKIRT 1000mm O.D. AND SMALLER.
3. IF SKIRT IS FIREPROOFED AND VESSEL IS NOT INSULATED TO PROVIDE ALSO BOTTOMHEAD WITH NUTS FOR FIREPROOFING.
4. 1/2" (M12) SQUARE NUTS OR CLIPS WITH APPROX. SAME DIMENSIONS AS NUTS, WITHOUT THREAD. NUTS OR CLIPS TO BE WELDED APPROX. 300mm ON CENTERS IN BOTH DIRECTIONS. MATERIAL NUTS OR CLIPS : SAME AS BASE MATERIAL.
5. FOUR NUTS TO BE PROVIDED AROUND ACCESS HOLE AND NOZZLE CONNECTIONS 12" (NW 300) AND LARGER. THESE NUTS TO BE WELDED 75mm FROM O.D. ACCESS HOLE AND/OR NOZZLE CONNECTION AT OUTSIDE AND INSIDE OF SKIRT IN HORIZONTAL AND VERTICAL CENTERLINE. PROVIDE ALSO FOUR NUTS AROUND NOZZLE CONNECTIONS AT BOTTOMHEAD IF BOTTOMHEAD IS FIREPROOFED.
6. NUTS AND DRIPRING TO BE PROVIDED BY VENDOR. GUNITE, WIRE MESH ECT. BY OTHERS.

ATTACHMENTS FOR FIREPROOFING ON VESSEL SKIRTS